Hired & Managed Advisory General Method Statement – Advanté Welfare

Scope

The scope of this General Method Statement is to provide an advisory document to confirm a sequenced statement of work for our arrivalon site and delivery of an Advanté 32 Ft x 9 Ft SOLAR EcoMax Welfare Unit configuration in conjunction with client managed resources and site lifting plan requirements.

Our planning and controls have been developed in accordance with BS7121: 2016 Part 4 covering the provision of Hired & Managed Lifting operations in accordance with client Lifting Plans.

The sequencing outlined provides guidance on each step of this process from arrival on site, interactionwith site resource, positioning of the vehicle for lifting and exiting the site post completion of the delivery.

In preparation for the new Civil Aviation Authority CAP 1096 Guidance Implementation which will occur not earlier than 1st April 2022, please notify Advante Ltd if there are Aerodromes, Helipads or Private Landing Strips in the vicinity of the location of the enquiry and Advante Ltd can advise on the notification process that the CAA will expect the Crane user to comply with based on the document link below.

https://www.cpa.uk.net/news/caa-cap-1096-guidance-for-crane-users-and-associated-cpa-tin

Collection of the SOLAR EcoMax Unit's will follow the same process. This may require interaction with Advanté in advance of the planned collection date with the site resource to highlight any differences in site conditions and access that have taken place after the original delivery.

We will ensure that all lifting information including records of competence and lifting equipment inspection and test are available for the client to review and assess on site.

Abbreviations used in this document.

LLCO – Lorry Loader Crane Operator

LLC – Lorry Loader Crane

C SM – Client Site Management referring directly to the receiver of this document

C Ops – Client Site Operatives organised by the C SM

RA – Risk Assessment

GF Unit – SOLAR EcoMax Ground Floor Welfare Unit

MS Unit – Modular Staircase

EM Unit – SOLAR EcoMax 1700 1st Floor Welfare Unit

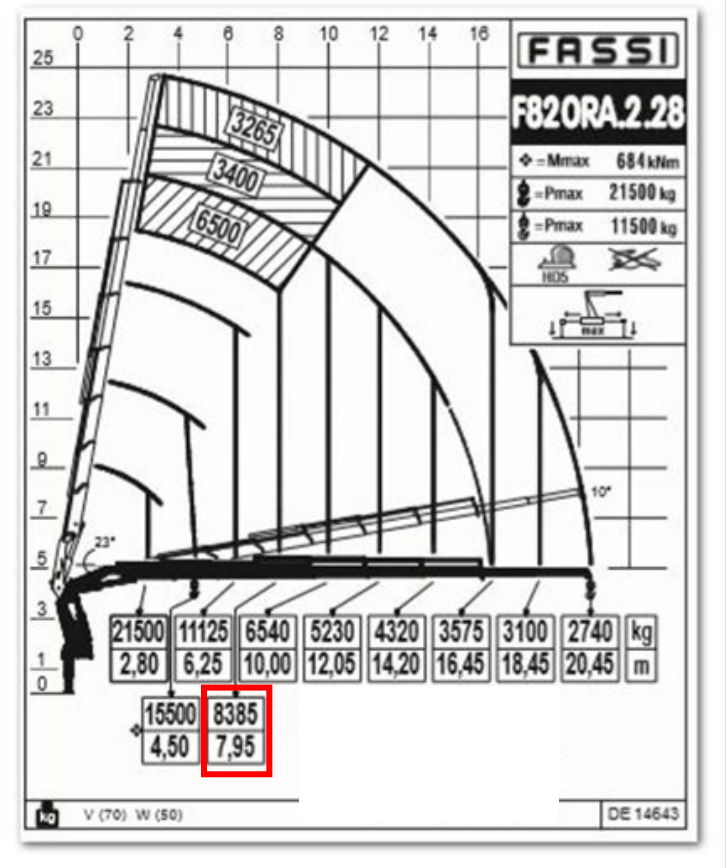
1. Details of Load and confirmation of lifting radius allowed for.

Weight (inc attachments):	Ground Floor Unit – SOLAR EM1400 or SOLAR EM 1700 or SOLAR EM1750 or SOLAR EM1850 Maximum – 7400 Kgs each First Floor Unit – EM1700 with End Door – 5500 Kgs EcoMax Staircase 1650 Kgs
Dimensions:	L 9.75 M x W 2.74 M x H 2.50 M (2 x Units) L 2.73 M x W 2.43 M x H 1.80 M (1 x Staircase)
Height of Lift:	11.65 Metres to top of Jib minimum clearance needed
Max Radius:	7.95 Metres
Position of C of G:	Lower Lifting Lugs fabricated/positioned at the factory to suit the final C of G of the Unit - As per the manufacturer documentation

Modular Staircase lifting details – Use 3 out of 4 Chain Leg Brothers attached to fabricated lifting positions

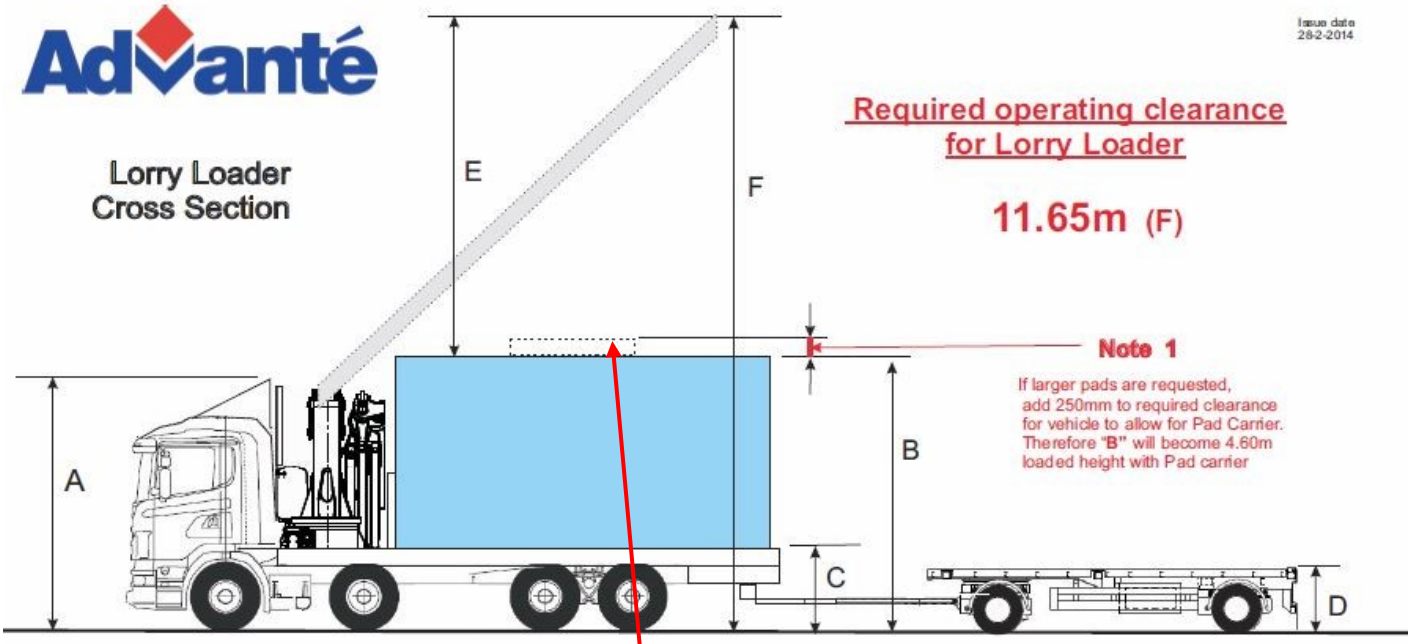
2. Details of Vehicle/Crane/Accompanying Trailer

Make & Model:	Rigid Scania 8 x 2 with minimum 80 Te Metre Class Fassi F820RA 2.28 Lorry Loader Crane with accompanying Trailer.
Capacity:	72.17 Te/Metre
Outrigger Spread Centres:	Left to Right (X) Max 8.3 Metre Front to Back (Y) 7.3 Metres
Force through Outrigger Piston.	149826 Newton's – Refer to Page 6
Standard Mat/Pad Size:	800 mm Diameter Nylon Mats = 0.502 Sq M
Additional Outrigger Mat's available ataddditional cost:	Please refer to the quotation provided - 1.5 M x 1.2 M available.
Final maximum distributed OutriggerLoad with standard Mat:	30.43 Te M Sq – Refer to Page 6
Gross Rigged Weight:	Max 40,000 Kgs



Issue date 28-2-2014

Lorry Loader Cross Section



Required operating clearance for Lorry Loader

11.65m (F)

Note 1

If larger pads are requested, add 250mm to required clearance for vehicle to allow for Pad Carrier. Therefore "B" will become 4.60m loaded height with Pad carrier

Lorry Loader height above Load					H
Unit Length (m) (2.7m wide)	Crane structure Top to Hook (m)	Master link (m)	Height to master link from unit roof (m)	Movement allowance (m)	Minimum height required above unit (m)
4.8	1.5	0.4	2.4	0.5	4.8
6.3	1.5	0.4	3.2	0.5	5.6
7.3	1.5	0.4	3.7	0.5	6.1
9.8	1.5	0.4	4.9	0.5	7.3

Lorry dimensions

A 4.10m unloaded running height
B 4.35m loaded height to top of unit
C 1.25m lorry deck
D 1.10m trailer deck

Note on B This is height for our highest unit (3.1m) other models are lower 2.65m) so dimension **A** then becomes the critical access measurement. (See Note 1 in red)
Note on F Clearance required varies according to unit size. See Table column **H** for specific dimension and add dimension **B** to **H** to obtain model specific value of **F.**

3

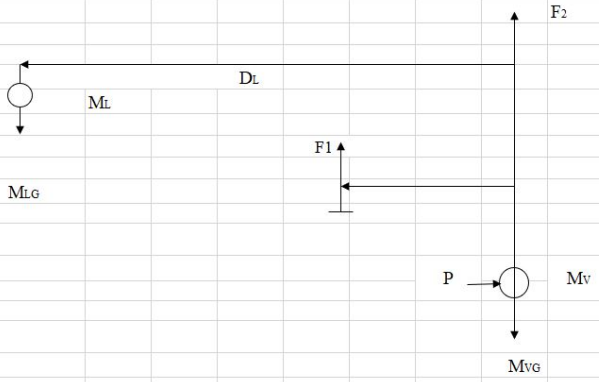
Larger Mats below available at additional cost as confirmed on the quotation provided.

Weight (inc attachments):	Abel Trailer – 4000 Kgs
Dimensions:	L 6 M x W 2.55 M x H 1.2 M
Height of Lift:	15 Metres to top of Jib minimum clearance needed
Max Radius:	12.05 Metres SWL Crane 5230 Kgs. Crane working to 80 % of SWL capacity.
Position of C of G:	Lifting Lugs fabricated/positioned at the factory to be used as per the Photo below

3. Ground Conditions

Access/Egress:	Otherwise, suitable for vehicle configuration detailed, uninterrupted, hazard free to low-risk area UNDER escort from a Client Site Operative/Banksman. NB. The Lorry Loader Crane Operator has the right to raise any issues on arrival
Lifting Position:	Client to prepare the ground if required/accept the vehicle weight and distributed outrigger load for the standard Outrigger Mats confirmed. Suitable for uninterrupted, hazard free to low-risk area.

PRESSURE UNDER OUTRIGGER FOOT/PAD CALCULATION



ML = MASS OF LOAD (KG) –
MV = MASS OF VEHICLE (KG)
DF = DISTANCE FROM C/L OF COLUMN C/L OF FOOT (METRES) –
DL = DISTANCE FROM C/L OF COLUMN TO C/L OF LOAD (METRES) –
(this is the maximum distance DL will be.)
F1 = FORCE AT FOOT (NEWTONS)
F2 = FORCE AT VEHICLE (NEWTONS)
G = FORCE OF GRAVITY (9.8 m/s^2)
FORMULA FOR FORCE AT C/L OF FOOT, AS PARTICLE FORCE IS AS FOLLOWS:

$$F_1 = \frac{M_L G D_L}{D_F}$$

DIVIDE F1 BY AREA OF FOOT/PAD TO GIVE FORCE IN N/m^2

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Calculations for lifting a 32 Ft SOLAR EcoMax Welfare Unit configuration with 800 mm Diameter standard Nylon Outrigger Mats provided

Don't forget the king post on most cranes is offset so for maximum Outrigger extension the longest measurement is from the centre of the vehicle to the centre of the outrigger lift ram plus the offset. If you enter the loaders maximum lift at maximum extension this will give you the maximum pressure on an outrigger pad for any weight /radius combination possible on that vehicle

	Data Table input	Enter information in yellow squares
7.95	Radius of lift from crane centre (DL) in **Metres** (example 3.45)	
7500	Total **weight** of lift including chains or other lifting equipment (ML) in **KG**	
3.895	Out rigger extension (DL) in metres, plus distance to centre of king post in Metres	
Pad size	Pad's under out riggers	1000 by 502 **mm**

Standard Mat with minimum 80 Te Metre Class Crane = 800 mm Diameter Nylon Disc = 0.502 Sq Metres

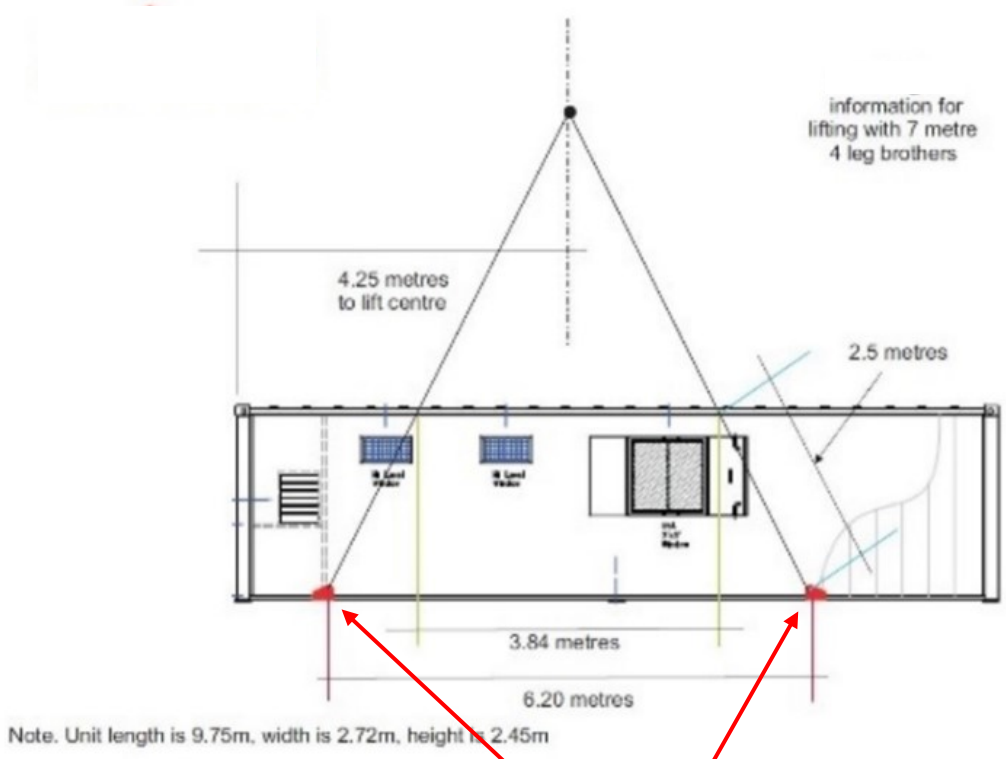
Don't forget if you want to calculate the load on the pad at less than the maximum loader lift at a radius the total weight of a lift equals Load plus lifting equipment

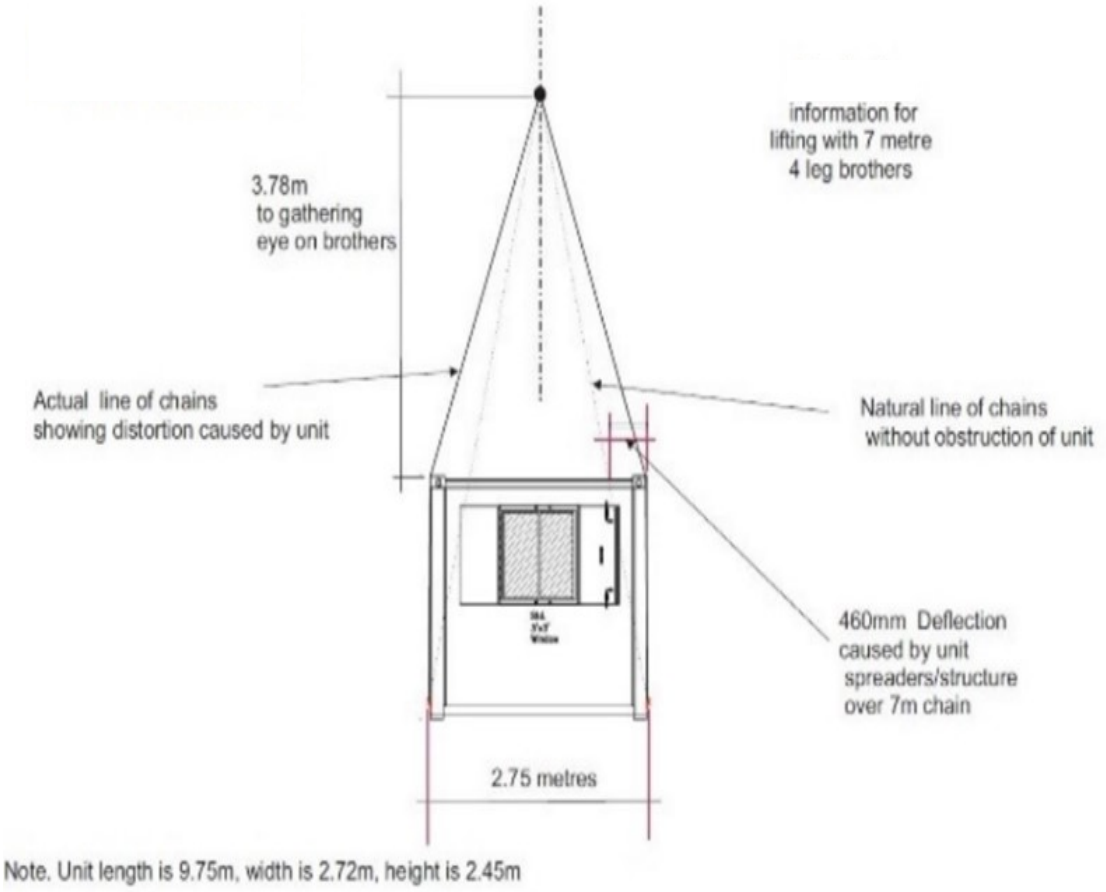
	Pressure under outrigger in N/m2			
7500	ML = MASS OF TOTAL LOAD (KG) –			
24300	MV = MASS OF VEHICLE (KG)			
3.9	DF = DISTANCE FROM C/L OF COLUMN C/L OF FOOT (METRES) –			
7.95	DL = DISTANCE FROM C/L OF COLUMN TO C/L OF LOAD (METRES) – (this is the maximum distance DL will be.)			
149826.92	F1 = FORCE AT FOOT (NEWTONS)			
	F2 = FORCE AT VEHICLE (NEWTONS)			
9.8	G = FORCE OF GRAVITY (9.8 m/s^2)			
0.502	Foot pad 1 X 0.502 metre			
298460	Pressure under outrigger in N/m2			
	DIVIDE F1 BY AREA OF FOOT/PAD TO GIVE FORCE IN N/m^2			
298	**kN/m2**	**30.43**	Tonnes /per M2	**This is the pressure under the Outrigger with shortest distance from the crane centre when fully extended with maximum 7400 Kgs load , therefore the maximum pressure on any surface with the confirmed Outrigger Pad**

4. Lifting Accessories

Slings (Rope): N/A	Slings (Webbing): N/A
Slings (Chain): 1 No Set of 4 Leg minimum 7 Metre Chain Brothers minimum combined SWL 8.4 Te per set fitted with Safety Hook's suitable to lift the SOLAR EcoMax Unit(s)	Shackles: N/A
Other Accessories Used: N/A	

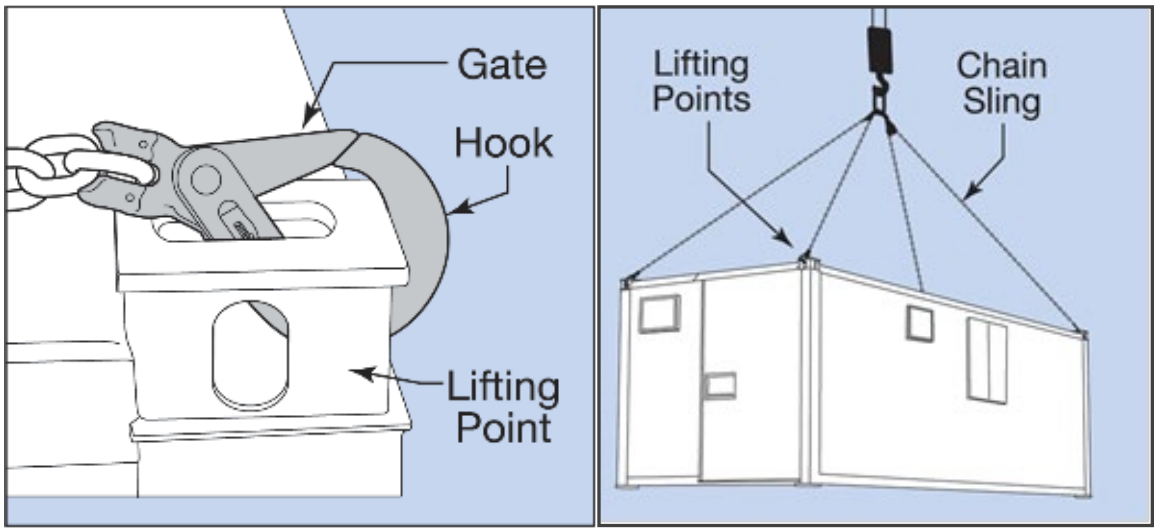
Lower lifting positions on the 32 Ft SOLAR EcoMax Unit's – Refer to Section 1 Page 2 product details





Note. Unit length is 9.75m, width is 2.72m, height is 2.45m

Top Lifting Positions (All SOLAR EcoMax Welfare Units)



5. Hazards to be considered and assessed by Clients Site Management and confirmed prior to delivery.

Proximity Hazards	Present?	Proximity Hazards	Present?
Overhead Power Lines		Hazardous Chemicals/Materials	
Other Overhead Obstacles		Confined working Area	
Underground Services		Restricted Access - Width	
Excavations		Restricted Access - Height	
Unstable/Soft Ground		Other Vehicles	
Slinging Difficulties	Refer to Section 7 below	Adjacent to Railway Line	
Other Hazards Identified			

6. Operational Requirements

Fall Arrest System with Auto-Descender in place for Working at Height procedures

Lorry Loader Crane Operator will operate the Lorry Loader Crane via a Waist positioned Remote Control Console working to client management approval and with client nominated operatives.

If necessary, the Lorry Loader Crane Operator can operate alone using Remote Control Console under strict control procedures to be assessed and informed to the Client. Refer to Risk Assessment Section 13

7. Customer Provisions

Client to organise and maintain all traffic control, demarcation of the working area, control of the Lorry Loader Crane and other traffic for access/egress, preparation of suitable area to receive the EcoMax Unit(s), freely available induction if required and all welfare/operation support of Advanté staff while on site.

Client to also provide a minimum 1.5 Metre clearance at the base of the Ground Floor EcoMax Unit on the 9.75 Metre elevations to allow safe positioning of the Ladder required to detach the Lifting Chains from either the lower-level Lifting Lug's or top corner lifting positions dependent on use. Please consider and advise if this could be a problem.

8. Personnel:

Title	Responsibility	Required PPE
Crane Supervisor – To be provided by Client/Site Manager	Oversee all below	Hi-Vis Waist Coats or Jackets BSEN471 Toe Protection Safety Boots BSEN 346 Gloves BS1651 Safety Glasses/Goggles DIN EN166 Hard Hat BSEN 397
Slinger/Signaller Combined Role with Crane Operator	Attach/detach Lifting Chains to and from the Welfare Unit, signal the movement of the crane and load on the Crane Hook with assistance from client nominated site operatives restraining the Tag Lines	Hi-Vis BSEN471 or Jackets BSEN471 Harness – Advante Operatives use a Cradle Harness BSEN 361:2002. External Re-Hired Operatives may use alternative specifications to minimum BSEN 361 Inertia Reel BS EN 360:2002 Toe Protection Safety Boots BSEN 346 Gloves BS1651 Safety Glasses/Goggles DIN EN166 Hard Hat BSEN 397
Lorry Loader Crane Operator	Correct operation of the Lorry Loader Crane in accordance with the manufacturer's instructions.	Hi-Vis BSEN471 or Jackets BSEN471 Toe Protection Safety Boots BSEN 346 Gloves BS1651 Hard Hat BSEN 397 Safety Glasses/Goggles DIN EN166

9. Lifting Accessories

The lifting accessories will be provided by Advanté Ltd and supported by valid Certificates of Thorough Examination.

10. Weather Conditions

The lifting operation can only take place if the weather conditions are within the limits recommended by the crane manufacturer of a maximum 13.9 M/S less an allowance for the surface area of the Welfare Unit to be lifted.

Wind speeds measured by handheld Anemometer – These devices are used for indication purposes only.

11. Ground Conditions

It is the Client's responsibility to check before the lift is undertaken to determine that the ground is suitable and as such Advanté Ltd. will not be responsible for any liabilities and / or damage to surfaces that arise from the ground conditions not being suitable to allow access / egress and lifting operations to be carried out.

12. Trading Conditions

CPA., FTA.

13. Lifting Conditions

CPA Supplementary Conditions Applicable to Mobile Cranes (Wheeled & Crawler Mounted) 2011

Sequence of Works

Note	*The Advanté Delivery & Collection RAMS supporting these works accompanies this Method Statement and will be valid at the point of undertaking site activities – this document is subject to regular changes and the current version will always be provided at the point of service delivery.*
1	Arrive at site and the Lorry Loader Crane Operator's (LLCO's) will report to the Client Site Management (C SM) at the pre-arranged time above for traffic guidance and receive any updates to previously advised controls relevant to current site conditions.
2	The LLCO's will make available all Crane, Lifting Tackle, Harness and personnel/training documentation to the C SM and if required and with the assistance from the C SM, this will be entered in the Site/Safety Inspection Register to prior to any work commencing.
3	The LLCO's will liaise with the C SM and nominated Client Site Operatives (C Ops) in respect of demarking and controlling the safe working area for the operation of the individual Lorry Loader Crane (LLC) and the maximum unloading radius confirmed in Section 1 Page 2. Note in the absence of input from the C SM/C Ops, the LLCO's will define the safe working area and Mark Out using Hatched Tape and display Hazard Warning Beacons/Lights on the LLC's throughout the delivery/lifting operation.
4	With C SM approval to proceed and displaying the Hazard Warning Beacons, the LLC's will now enter the site under guidance from C Ops to the unloading position required.
5	The LLCO and C SM will verify that no additional hazards are present within the lifting position at both ground level and overhead and that all conditions have been met as set out in the Risk Assessment & Method Statement. The LLCO will check that a safe clearance will be available to position the Pre-Inspected Ladder for the Working at Height procedures required. Refer to Section 7 Page 8.
6	The LLCO's to then attend (if required) the Site Induction and C SM will issue the Permit to Lift and if required, a Permit for the Use of Ladders. Included in the Induction will be the location of the nearest A & E Hospital and Non-Emergency Medical Centre and this will be included in the Action Plan to be confirmed by the C SM.
7	With C SM approval to proceed, the 1st LLCO will then recheck that the isolated area remains clear and from an operating position on each side of the LLC, extend the Crane Stabiliser Beams to the maximum width, recheck for the position of any Utility Covers/changes in the surface to be set up on and position the standard Outrigger Mats carried on the LLC.
8	The 1st LLCO will then extend the Outrigger Rams to stabilise the Crane ensuring the Wheels are in contact with the ground, the suspension is not completely unloaded and carry out any pre-operational checks in accordance with the manufacturer's recommendations. NB. If the additional Outrigger Mats are requested and confirmed on the official order to be received, these are delivered on the Pad Carrier (Refer to Page 5 Diagram of the Lorry) located on the roof of the Welfare Unit and will be unloaded and positioned as confirmed in Item's 6 and 12 of the Risk Assessment Document.
9	The 1st LLCO will check the weather conditions comply with the lifts to be carried out, select the Lifting Chain Leg Brothers required to lift the 32 Ft SOLAR EcoMax Ground Floor Unit (GF Unit) and then control the Crane and carry out the motions required to position the Boom with the Lifting Chains at the rear of the GF Unit.
10	The 1st LLCO will then "Pair Up" the Lifting Chains for each side of the GF Unit and Tag Lines will be attached. The 2nd LLCO will then restrain the Tag Lines to separate the Pairs of Lifting Chains and keep the Lifting Chains clear of the roof mounted PV Panels.

11	The 1st LLCO will then control the Crane and carry out the motions required to position the Boom and slowly guide the separated Lifting Chains down the sides of the GF Unit for attachment to all four lower position lifting points. Refer to the detail on Pages 2,6 and 7.
12	NOTE FOR TOP LIFTING POSITIONS ONLY IF REQUIRED – The Lifting Chains will then be attached to all Four corner lifting points via the use of a Pre-Inspected Ladder (as per the RA) fitted with Ground Level Stabiliser Bar and the 2nd LLCO using a Harness and Fall Arrest as per the RA. The Ladder MUST be positioned on suitable level ground and Footed by C Ops/the 1st LLCO.
13	Tag Line's will then be attached to the GF Unit as deemed appropriate by the 1st LLCO to enable C Ops/the 2nd LLCO to control the GF Unit. The 1st LLCO will carry out a visual check of the Lifting Chains/lifting positions, the position of the Crane Hook and check that all involved are ready and will be in a Visual or Audible position at all times throughout lifting the EL Unit.
14	With the C SM approval to continue, the 1st LLCO will control the Crane to carry out the motions required to lift the GF Unit just clear from the transport position and STOP. The 1st LLCO will check that the GF Unit has lifted in a level position and the Lifting Chains remain secure.
15	When the checks are completed and with the GF Unit being restrained by the Tag Lines, the 1st LLCO will control the Crane and carry out the motions required to lift the GF Unit clear of all obstructions and slew to the installation position required.
16	Prior to the GF Unit being lowered, a visual check of any hazards must be conducted including the positions of all personnel involved in the lifting operation and continued consideration given to any other activities on the perimeter of the isolated area.
17	Once clear/checks are completed, the GF Unit can now be lowered into position and levelled using the EcoMax Power Pad provided/any C SM provided "Packing" that is required/the adjustable feet of the GF Unit.
18	The 1st LLCO will now control the Crane to take the tension off the Lifting Chains that will then be detached from the Four lower lifting positions. The LLCO will then "Pair Up" the Lifting Chains on each side of the EL Unit and Tag Lines attached to be restrained by C Ops/the 2nd LLCO.
19	The 1st LLCO will then control the Crane to carry out the motions required to slowly position the Lifting Chains clear of the EL Unit to prevent the Lifting Chains from Snagging on the side of the GF Unit and coming in to contact with the roof mounted PV Panels.
20	NOTE FOR TOP LIFTING POSITIONS ONLY IF REQUIRED – The Lifting Chains will then be detached from the Four corner lifting points via the use of the Pre-inspected Ladder fitted with Ground Level Stabiliser Bar and using a Harness and Fall Arrest as per the RA. The Ladder MUST be positioned on level ground and Footed by C Ops/the 1st LLCO. Repeat Operation 19 to avoid damaging the PV Panels.
21	The 1st LLCO will now control the Crane to position the Boom over the Trailer in preparation to unload the MS. The 1st LLCO will then position the Pre-Inspected Ladder fitted with Ground Level Stabiliser Bar against the Trailer on firm level ground. The 2nd LLCO will attach the Harness worn to the Inertia Reel to gain access on to the Trailer and attach the Lifting Chains to all lifting points of the MS. Refer to the detail on Page 2.
22	Tag Lines as deemed appropriate by the 1st LLCO will then be attached to the MS to be controlled by the 2nd LLCO and with C SM approval to continue, the 1st LLCO will control the Crane to carry out the motions required to lift the MS from the Trailer, slew over and "Lock" into the end Twist Locks of the GF Unit.

23	The 1st LLCO will now control the Crane and carry out the motions required to position the Boom over the MS and the 2nd LLCO will attach the Harness worn to the Inertia Reel. The 2nd LLCO will then install all Handrails on the MS before ascending to the top to detach the Lifting Chains from all the lifting points.
24	The 1st LCCO will now control the Crane and position the end of the Boom and the Inertia Reel over the Generator end of the GF Unit. The 2nd LCCO will attach the Harness worn to the Inertia Reel and with use of the Pre- Inspected Ladder (as per the RA) fitted with Ground Level Stabiliser Bar, place a Twist Lock into one of the top lifting eyes. The Ladder MUST be positioned on suitable level ground and footed by C Ops/the 1st LLCO. Repeat for the 2nd Twistlock to be positioned.
25	The 1st LLCO will then control the Crane to carry out the motions required to position the Lifting Chains clear of the GF Unit to prevent the Lifting Chains from Snagging.
26	To allow a safe and practical egress for the accompanying Trailer, either of the LLCO's may use the Crane to either lift the Trailer and rotate 180 Degree's in the direction of the egress route or load on to one of the LLC's as shown in the Photo included in Page 5.
27	The Lifting Chains will be attached to the Lifting Rings fabricated into the Trailer and any working at height procedures to secure the Trailer on to the vehicle will be carried out using a Harness and Inertia Reel attached to the Crane Hook as per Sections 6 and 11 of the Risk Assessment.
28	If Operations 26 and 27 are carried out/necessary and the Trailer has been attached/secured for travelling, the 1st LLCO will then derig the Crane in accordance with the manufacturer's recommended instructions ensuring that the working area remains isolated whilst the individual Outrigger Pistons are rotated back into the vertical position and the Stabiliser Beams are retracted back into the vehicle for the travel position.
29	Under guidance from C Ops, the LLC will be moved to a safe position to park up and together with C Ops, the 1st LLCO will assist with guidance of the 2nd LLC into a position required to allow the first-floor level EM1700 SOLAR EcoMax Unit (EM Unit) to be unloaded and provide a Double stacked combination from the configuration confirmed on Page 2.
30	Repeat Operations 7 and 8 relevant to preparing the 2nd LLC in accordance with the manufacturer's recommendations to lift the EM Unit.
31	The 2nd LLCO will now control the Crane and carry out the motions required to position the Boom with the Lifting Chains at the rear of the rear of the EM Unit. The 1st LLCO will then "Pair Up" the Lifting Chains for each side of the EM Unit and Tag Lines will be attached. The 1st LLCO will then restrain the Tag Lines to separate the Pairs of Lifting Chains and keep clear of the roof mounted PV Panels.
32	The 2nd LLCO will then control the Crane and carry out the motions required to position the Boom and slowly guide the separated Lifting Chains down the sides of the EM Unit for attachment to all Four lower position lifting points. Refer to the detail/Photo on Page 7 and Photo on Page 12.
33	Tag Line's will then be attached to the EM Unit as deemed appropriate by the 2nd LLCO to enable C Ops/the 1st LLCO to control the EM Unit. The 2nd LLCO will carry out a visual check of the Lifting Chains/lifting positions, the position of the Crane Hook and check that all involved are ready.
34	With C SM approval to continue, the 2nd LLCO will control the Crane to carry out the motions required to lift the EM Unit just clear of the transport and then STOP. The 2nd LLCO will check that the EM Unit has lifted in a level position and the Lifting Chains remain secure.
35	When the checks are completed, the 2nd LLCO will position where C Ops are in visual contact at all times and are audible to further instructions whilst the EM Unit is being lifted. The 2nd LLCO will then control the Crane to carry out the motions required to lift the EM Unit clear of the transport/all obstructions and with C Ops/the 1st LLCO restraining the Tag Lines slew to the installation position required.

36	Prior to the EM Unit being lowered, a visual check of any hazards must be conducted and continued consideration given to any other activities that appear on the perimeter of the isolated area.
37	Once clear/checks are completed, the EM Unit can now be lowered into position and "Locked In" to the GF Unit.
38	When the EM Unit is safe and secured on to the GF Unit below, the 2nd LLCO will now control the Crane to take the tension off the Lifting Chains and Operations 20 and 24 will be repeated relevant to the 1st LLCO releasing the Lifting Chains from either the TOP LIFTING POSITIONS or the Lower-level lifting positions respectively.
39	The 1st LLCO will then "Pair Up" the Lifting Chains on each side of the EL Unit and Tag Lines attached to be restrained by C Ops/the 2nd LLCO. The 2nd LLCO will then control the Crane to carry out the motions required to slowly position the Lifting Chains clear of the EM Unit to prevent the Lifting Chains from Snagging on the side of the EM Unit and coming in to contact with the roof mounted PV Panels.
40	The 2nd LCCO will now control the Crane and position the end of the Boom and the Inertia Reel over the Generator end of the GF Unit and Operation 24 will be repeated relevant to the 1st LLCO being able to connect the Power/Gas.
41	The 2nd LLCO will then control the Crane to carry out the motions required to position the Lifting Chains clear of the EM1700 to prevent the Lifting Chains from Snagging
42	On completion of the lifting operations, the 2nd LLCO will then stow away the lifting tackle and complete the derig procedures of the Crane as per the manufacturers recommended instructions ensuring that the working area remains isolated whilst the individual Outrigger Pistons are rotated back in to the vertical position and the Stabiliser Beams are retracted back into the vehicle for the travel position.
43	The LLCO's will carry out checks in preparation to leave site and under guidance from C Ops, the individual LLC's will be escorted via the egress route to the site entrance and out of the Public Road system to leave safely in the direction required.
44	For collection of the EcoMax Unit's, repeat Operations 1 to 43 in a sequence relevant to removing the Units and with a competent person disconnecting the Power/Gas before lifting takes place.